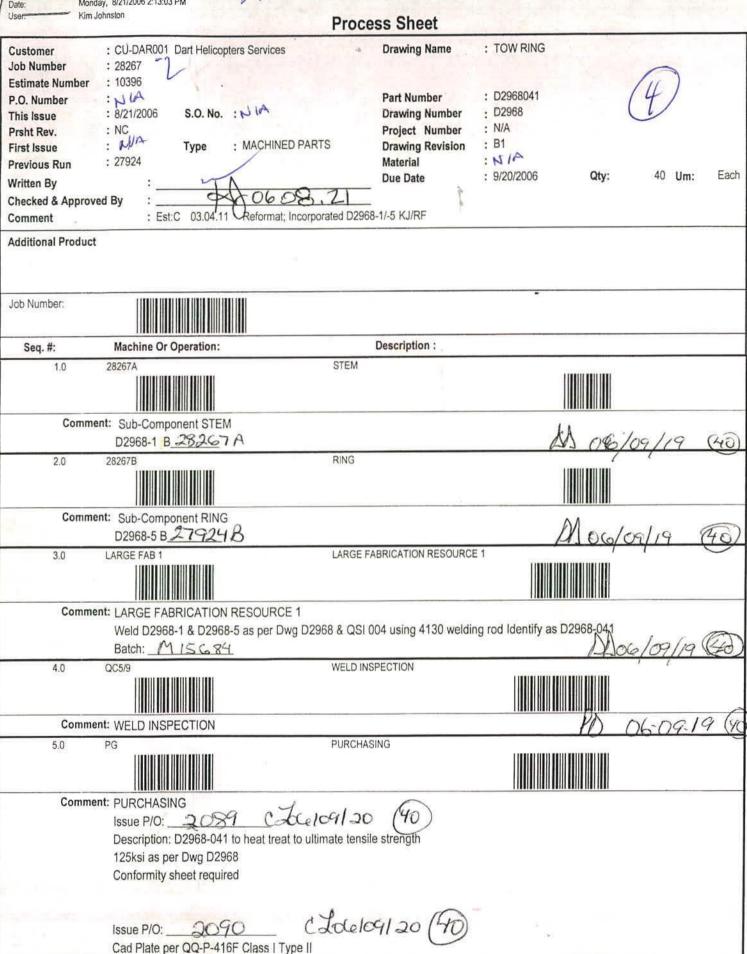
GREEN Dart Aerospace Ltd. Monday, 8/21/2006 2:13:03 PM Kim Johnston



d/21/2006 2:13:03 PM ahnston

Process Sheet

omer: CU-DAR001 Dart Helicopters Services

Drawing Name: TOW RING

Job Number: 28267

Part Number: D2968041

Job Number:



Seq. #:

Machine Or Operation:

Description:

Conformity sheet required 6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage Ensure certificate of confomity is attached

8.0



Comment: INSPECT

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Rowder Coal White Gloss (Ref. 4.3.5.2) as per QSI 005 4.3

DO NOT POWDER COAT THREADS



oblilly x

QC3 9.0

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

10.0

PACKAGING 1

PACKAGING RESOURCE



Identify and Stock

Location:



Comment: PACKAGING RESOURCE #1

DC



11.0



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



(Lole 1 11 14



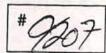
8895 Crescent 3

Anjou (Québec) H1J 1B6

Tél.: 514-355-7867 Fax: 514-355-8750

DOMPLEX

CERTIFICAT DE CONFORMITÉ CERTIFICATE OF COMPLIANCE



Dart Aerospace LTD	102968-041
Client / Customer	# de la pièce / part #
102090///	10/082
Votre # de commande / Your purchase order #	
	Notre # de bon de livraison / Our packing slip #
A	
Inspecteur / Inspector Concernet	Date, équipe / Date, shift
Placage / Plating Port 416 F CLAS	
Quantité totale / Total quantity 40	Quantité inspectée / Inspected quantity (40)
Adhésion / Adhesion Bonne	
Épaisseur / Thickness L.C.D. 1 H.C.D.	Moy. / aver.
Coulisses, taches / Leach, spots	Rugosité / Roughness Mov. / aver. Algorité / Roughness
Quantité approuvée / Approuved quantity 40	Quantité rejetée / Rejected quantity
Commanta	ires / Comments
	and a comments
otis certifions que les pièces énumérées ci-dessus ont	été faites en conformité avec vos dessins et spécifications et
ncontrent les exigences contenues dans ces dessins et/o	ou spécifications.
e herby certify that the partilisted avoys have here	
e correct to the requirements containes in those drawings	ade in accordance with your drawings and specifications and
and a service of manies in those drawings	s and/or specifications.
/ // /	
1 147	
gné au nom de mande man de man	1 P.S



RELEASE NOTE

GST No.: R105468102

OAK 79593-1

PART No.

1371 SMART ROAD, OAKVILLE, ONTARIO CANADA LEL 2X5 Tel. (905) 827-4171 FAX: (905) 827-7489 2009 WYELROFT ROAD, UNIT B OAKVILLE, ONTARIO

CANADA L61 6]4 Tel. (905) 827-7377 FAX: (905) 827-1380

QUEEEC DIVISION 7450 RUE VERITE STREET, ST. LAURENT, QUEEEC CANADA H4S 1C5 TEL (514) 334-4240 FAX: (514) 334-6269

10/02/2006 MM / DD / YYYY

1

PAGE:

1DAR01

BILL TO: DART AEROSPACE LTD. 1270 ABERDEEN ST.

HAWKESBURY, ON

K6A 1K7

SHIP TO : MANCO DOMPLEX 4560 HICKMORE

ST. LAURENT, QUEBEC

H4T 1K7

DATE SHIPPED	SHIP VIA	F.O.B.
10/02/2006	PUROLATOR 7684382	ORIGIN
CUSTOMER P/O No.	JOB No.	TERMS
P000002089		COD

UOM

D2968-041 TOW RING RΛ 40 40 Process Specifications: Procedure: 4047 HEAT TREATED TO 125 KSI MIN.

DESCRIPTION

BRC 27-32.5 MATERIAL: 4130

B28267

100% HARDNESS TESTED

TEST RESULTS

40 ps.

I hereby certify that the material covered by this release note has been inspected and tested and conforms to all specifications relevant thereto in accordance with the conditions of the contract / or purchase order.

ON BEHALF OF VAC AERO INTERNATIONAL INC.

HEAT

